### Practical Tools for the High Reliability Journey Root Cause Analysis (RCA) Failure Mode Effects Analysis (FMEA)

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### **Conflict of Interest**

• The presenter for this presentation has disclosed no conflict of interest related to this topic.





## **Objectives**

 Identify the limitations of traditional improvement activities for sustainable change in a complex organization.

 Describe how to apply the tools of Root Cause Analysis (RCA) and Failure Mode Effects Analysis (FMEA) to obtain sustainable, reliable results.



### The need for new tools....

"Our Age of Anxiety is, in great part, the result of trying to do today's job with yesterday's tools and yesterday's concepts" Marshall McLuhan (Canadian Philosopher /sociologist



*The Medium is the Massage: An Inventory of Effects* by Marshall McLuhan & Quentin Fiore, Bantam Books, New York, 1967



1911-1980)

## Why? It's a complex world......

### **Characteristics:**

- Unpredictable/Chaotic
- Emergent conditions
- Rapid Change
- Inter related parts that cannot be easily separated
- No easy answers

### Tools need to focus on reliability:

- Prevention
- Resilience
- Adaptability
- Tools that look at the "whole"
- Deference to expertise
- Collaboration
- System issues/root causes





Dekker, Cilliers, & Hofmyer, 2011

### Why? ZERO Harm requires new thinking/methods

- "When you design for zero, you surface different ideas and approaches that if you're only designing for 90 percent, may not materialize. It's about purposefully aiming for a higher level of performance." Thomas Priselac, Cedars Sinai Medical Center
- How much harm are you willing to tolerate? How many falls? How many CAUTI's ???





## **A New Paradigm in Improvement**

### Yesterday's Thinking

- Control
- Hindsight
- Reduce problem to parts (complicated)
- Disciplinary silos
- Individuals are the source of errors
- Change the individual

### Today's Thinking

- Adaptability
- Foresight
- Consider problem as a whole (complexity)
- Disciplinary collaboration
- Individuals are the source of solutions
- Change the system



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Woods, et. al., 2012

## What are the challenges faced with old models of improvement tools?

- Punitive
- Don't account for human factors
- Reactive not proactive
- Focus on individual not system
- Strong interventions lacking
- Sources of bias not recognized
- DON'T LEAD TO SUSTAINABLE OUTCOMES
   AND ZERO HARM



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## New Tools (RCA and FMEA) System Solutions and Proactivity= High Reliability

- System level solution
- Collaborative
- Anticipate problems and fix prior to implementation
- Strong interventions that consider human factors
- Involve frontline staff in solutions



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### Root Cause Analysis(RCA) Fix the Problem at the Root

- Definition: Systematic process to assess the underlying beliefs and practice that result in a failure
- End product: Identify the root cause or causes that if removed would have prevented the failure

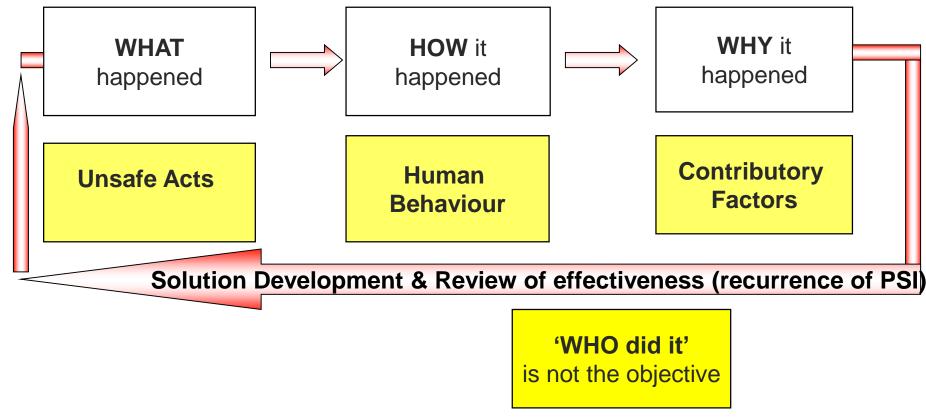
### **Root Cause Analysis Basics** Symptom of the problem. "The Weed" Above the surface (obvious) The Underlying Causes "The Root" Below the surface (not obvious)

The word root, in root cause analysis, refers to the underlying causes, not the one cause.

National Patient Safety Foundation, 2015

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### **Basic Elements of RCA Investigation**



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## Human Error is the beginning of the investigation not the end...

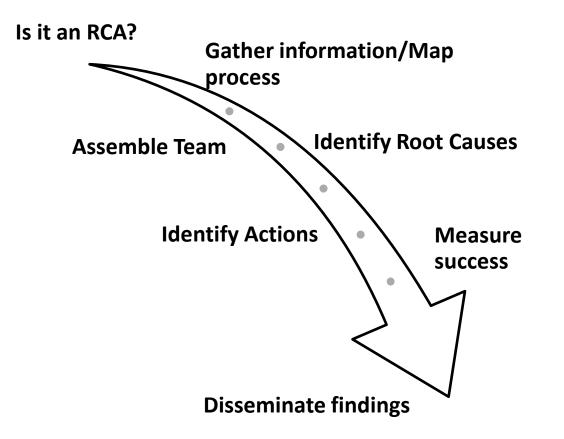
- Human error is a symptom of the problem, not the problem
- Look deeper for the second story
  - Ask "why" 5 times

• Understand work at the "frontline"



Woods, et. al., 2012

### **Steps to an RCA**





Braaten, 2016

### Step 1: Is it an RCA??

#### Yes

- Sentinel Events
  - Adverse event led to death or injury
- Aggregated Reviews
  - Falls
  - Pressure ulcers
  - Med errors
- Near misses or close calls with the potential for severe outcomes
  - Potential for severe outcomes

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### No

- Criminal Acts
  - Thefts
  - Abuse
  - Impairment
- Reckless Behavior
  - Drug diversion
  - Refusing to follow a policy

### **Step 2: Gathering Information**

#### • Interview one person at a time

- Who to interview
- Safe Environment
  - Seek to learn not to judge
- Ask what happened?
  - not WHO did it
- Ask about context
  - Processes, equipment, human resources, leadership, communication, human factors, policies

## Local Rationality: Put yourself in their shoes

• "Why did it make sense at the time?"

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Braaten, 2016; Dekker, 2016

### **The Interview Guide**

Nursing Excellence Advocacy Team (NEAT) Worksheet-CRAH – PROPERTY OF NEAT						
CONFIDENTIAL INFORMATION FOR QUALITY IMPROVEMENT						
DC	NOT SHARE OR PLACE IN EMPLOYEE FILE					
Standard of care issue and date of event:						
Introduction: I would like to talk to you about	event . The purpose is to learn and improve care as a hospital system.					

What happened from your perspective?	Avoiding bias
What factors influenced your action or decision?	Involving the person in the solution assisting with decreasing second
What do you think should have or was supposed to happen?	victim distress
Do you think others could make the same mistake?	
What solutions do you suggest to prevent this from happening again at CRAH?	Support
Do you need any support?	

If you think of something else, please call. We will circle back with you for feedback after we discuss the event and solution at the next NEAT meeting.



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### **Remember the Second Victim**

- Second victims are healthcare providers involved in an unanticipated adverse patient event or medical error that causes injury who then become traumatized by the event
- Consequences: Dropping out or Staying with guilt
- Thriving: learning from the mistake and making a difference for the future (RCA)

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Scott, 2011

### Step 3: Assemble the Team

- 4-6 participants
- At least one expert in the subject matter
- An individual who is not an expert



- Front line staff familiar with the subject matter
- A patient advocate or a patient
- Avoid staff directly involved in the event to avoid bias

National Patient Safety Foundation, 2015



### **Step 4: Searching for Root Causes**

- Ask Why and What until all questions are answered
- A root cause needs a cause and effect
- A root cause only starts with human behavior, not ends
- Violation of policy is not a root cause. Why?
- Would the root cause (if fixed) correct the problem?





National Patient Safety Foundation, 2015; Vidyasager, 2015

### **Human Factors Checklist**

- $\checkmark$  Lack of Communication
- ✓ Assumptions
- ✓ Complacency
- ✓ Lack of Knowledge
- ✓ Distraction
- ✓ Lack of Teamwork

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✓ Fatigue

- ✓ Lack of Resources
- ✓ Rushing-Go Fever
- ✓ Lack of Assertiveness
- $\checkmark$  Confirmation bias
- ✓ Stress
- ✓ Lack of Situational Awareness
- $\checkmark$  Normalization of deviance





## Ask Why 5 Times to find the Root Cause

• Event: A patient on a mental health hold was allowed to elope from the hospital Why? He was wearing civilian clothes and was let out the door by an employee who thought he was a visitor. Why? • His clothes had not been secured and he got dressed. Why? • He was not being monitored in the secure portion of the department Why? • The department is lacking enough secure beds for the demand (ROOT CAUSE) Why?

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Braaten, 2016

## Avoiding the bias: The perils of judging human behavior

- Hindsight bias-"Knew it all along"
- Outcome bias- judge people more harshly based on outcome
- **Confirmation bias-** look for facts that confirm beliefs

PEOPLE GENERALLY SEE WHAT THEY LOOK FOR AND HEAR WHAT THEY LISTEN FOR

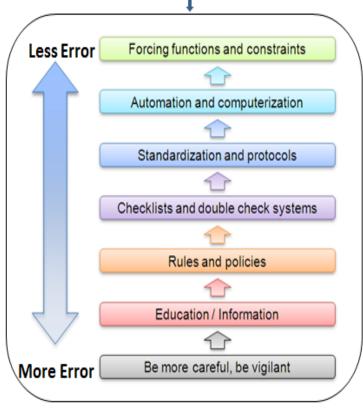
HARPER LEE, TO KILL A MOCKING BIRD



Dekker, 2016

## **Steps 5: Identify Effective Actions**

### RANK ORDER OF ERROR REDUCTION STRATEGIES



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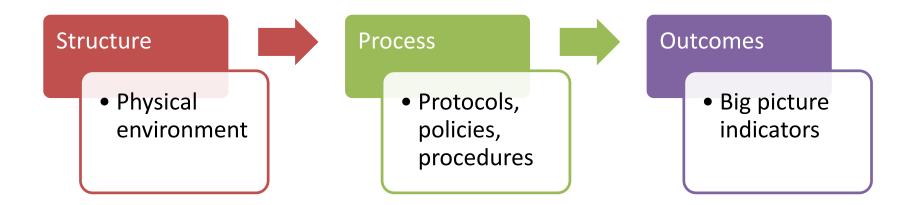
- **Strong** mistake proofing; taking away an error prone product
  - Forcing the correct way and placing a barrier to the incorrect
- Weak- education
  - "be more careful"



Caroll, 2011

### **Step 6: Measure Success**

• Actions need to have measurable criteria as outcomes





Donabedian, 2005

### **Step 7: Disseminate Findings**

- Interventions are made stronger with education and support
- Staff
- Leadership
- Hospital board





## Key Points for a Highly Reliable RCA: Did it...?

- Invest in strong interventions that will lead to lasting change?
- Identify all system issues that led to the human error?
- Ask 5 Whys to get to root cause?
- Assure that solutions are associated with strong timelines and follow up?
- Recognize and discuss sources of bias affecting the RCA process?
- Provide healing and resolution to staff?

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Braaten, 2016

### Failure Mode Effects Analysis (FMEA)

 "Accidents do not occur because people gamble and lose, they occur because people do not believe that the accident that is about to occur is at all possible."

James Reason, Human Error

- FMEA
  - Anticipation of error- Ask "what is the worst that can happen?"
  - Mitigate the failure before it occurs
  - Identify our processes to detect failure before the failure progresses

## Success begins with failure



Reason, 2000; IHI

### **Steps to an Effective FMEA**

- Choice an appropriate process
- Form the team
- List every step in the process
- Identify how each step could fail
- Score each failure mode by likelihood, severity, detection
- Calculate the risk number
- Prioritize actions by high risk
- Create strong interventions to mitigate failure modes with highest risk

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Bilys, 2016; IHI

## **Step 1: Identify a Process**

- Must be a process with identifiable steps
- New processes
  - Surgical procedures
- Existing processes
  - Fall prevention
  - Suicide attempt prevention in high risk patients
- Not in response to an event

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– Hunting for "failure" modes



### Step 2: Form the Team

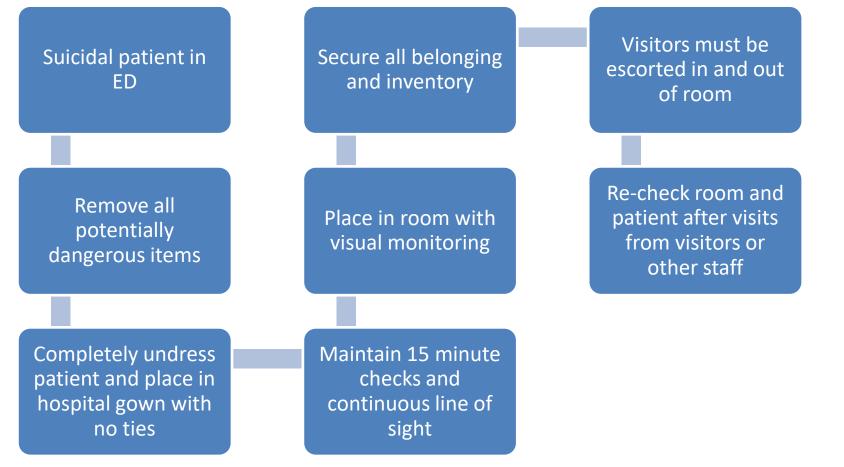
- Multidisciplinary
- Must be knowledgeable of the process at the frontline
- Need to set up adequate time





Bilys, 2016

### **Step 3: Map the Process**



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# Step 4: Analyze each step for potential for failure, effect of failure, and potential for occurrence

F				
Step	Step	Failure Mode	Effect of failure	Failure Cause
		What could go wrong?	What would happen to the patient?	Why would the failure happen?
1.	Remove all potentially dangerous objects from room	Items left in room such as chairs, Mayo stand, phones allowed to be kept with patient	Could use object to harm self or others	Staff not following a consistent protocol

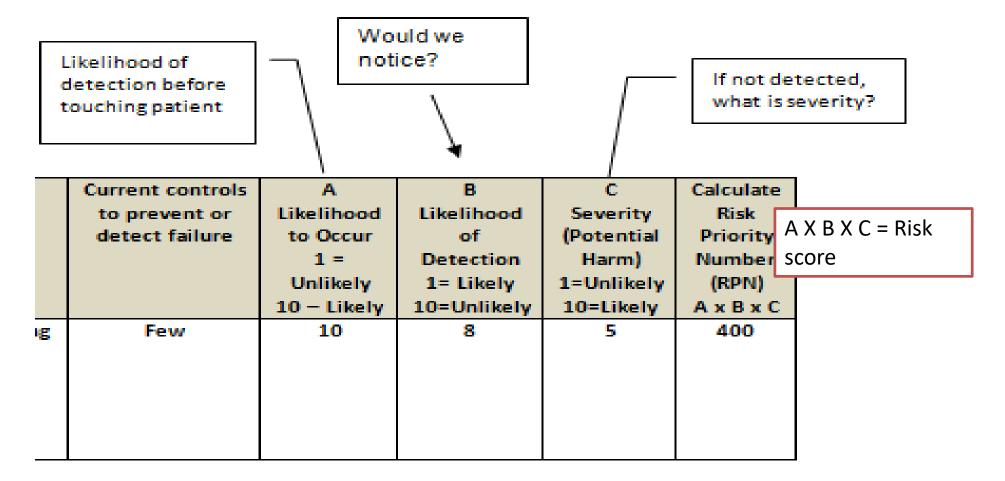


### **Step 5: Scoring**

Category Score	A What is the likelihood the failure will occur?	B If the failure occurs, how likely will we know it occurred?	C Severity on the patient
1	> 1 ln 150k	Almost Certain	Did Not Reach Patient, Near Miss
	-		· · · · · · · · · · · · · · · · · · ·
2	1 In 150k	Very High	Reached Patient, No Harm
3	1 In 15000	High	Reached Patient, Emotional Distress Or Inconvenient
4	1 In 2000	Moderately High	
5	1 In 400	Moderate	Additional Treatment
6	1 In 80	Low	Temporary Harm, Bodily or Psychological
7	1 ln 20	Very Low	Permanent Harm
8	1 ln 8	Remote	
9	1 ln 3	Very Remote	Severe Permanent Harm
10	<u>&lt;</u> 1 ln 2	Absolute Uncertainty	Death

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### **Step 6: Calculate the Risk Score**





## Step 7: Select High Risk Processes for Mitigation of Risk

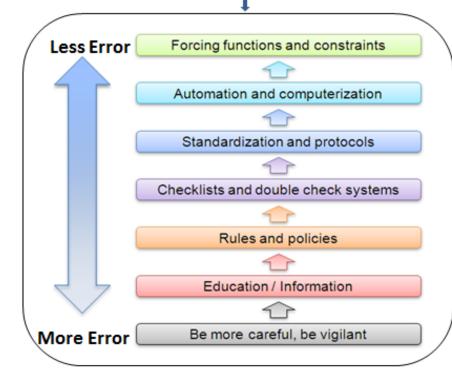
Step #	High Risk Area	Failure Mode	Mitigation	Measure of success	When complete	Who is responsible
2 RPN- 200	All high risk items removed from room	Visitors or staff may bring items back into room	<ul> <li>The room will be checked after the visitor and/or staff has left the room.</li> <li>Reminder on door</li> <li>Checklist created</li> </ul>	Audit of checklist completed at end of shift	7 days	Suzanne and Ron



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### **Step 8: Select Effective Interventions**

#### RANK ORDER OF ERROR REDUCTION STRATEGIES



Problem	Weak	Intermediate	Strong
Infusing	Training sent out	Require staff to	Hard limits on
antibiotics too	to all staff on	double check	pumps that
fast	appropriate	rate prior to	don't allow
	rates	infusion	infusion above a
			certain rate
Tube feeding	Label tubing	Alert pops up on	Incompatible
hooked up	"For Enteral Use	computer	connections.
through an IV	Only"	screen "For	Can only be
line		Enteral Use	connected to
		only"	the correct tube
			or site

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Caroll, 2011; Braaten, 2016

## Summary

- RCA and FMEA are tools that assist us use HRO principles to cope in a complex world
  - Proactive
  - Multidisciplinary
  - Fixes system issues
  - Looks at processes from the frontline view
  - Focus on strong interventions and follow up





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